

Date: Tuesday, 4/24/2007 2:46:21 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SHROUD AIRFLOW HEATER SYSTEM
Job Number	: 32031		
Estimate Number	: 12345		
P.O. Number	: <i>N/A</i>	Part Number	: D206746011
This Issue	: 4/24/2007 S.O. No. : <i>N/A</i>	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision	: N/A
Previous Run	: 31242	Material	: <i>N/A</i>
Written By	:	Due Date	: 5/8/2007 Qty: 1 Um: Each
Checked & Approved By	: <i>H 07.04.24</i>		
Comment	: est rev.A 06.03.23 new issue EC		
	: est rev.B 06.04.26 updated pick list EC		
	: Est Rev:C 06-05-24 Per Rev A JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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07.05.03 KJ.

Comment: DOCUMENT CONTROL

Photocopy bluefile &amp; type labels per PPP D206-746-011

~~CH0001~~

CHG 002

07.05.03

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	32031A	REAR OVERHEAD PASSENGER MODIFICATION KIT
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Comment: Sub-Component REAR OVERHEAD PASSENGER MODIFICATION KIT

D206-746-041 B

B32031A ✓

4.0	32031B	BLOWER MOTOR ASSEMBLY
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Comment: Sub-Component REAR OVERHEAD PASSENGER MODIFICATION KIT

D206-746-043

B32031B ✓ ✓

5.0	D3467041	SHROUD ASSEMBLY
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SHROUD ASSEMBLY

Batch:

B32033 ✓ ✓

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Job Number: 32031

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D34681

SEAL



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

SEAL

Batch: *B 31255 ✓*

7.0

D34683

LARGE SEAL STRIP



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

LARGE SEAL STRIP

Batch: *B 32132 ✓*

8.0

D34685

SEAL



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

SEAL

Batch: *B 31256 ✓*

9.0

D3469041

SHUT-OFF VALVE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SHUT-OFF VALVE ASS'Y

Batch: *B 28538 ✓*

10.0

D34693

UPPER PLATE BENDING DETAIL



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

UPPER PLATE BENDING DETAIL

Batch: *B 28540 ✓*

11.0

D34715

STIFFENER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

STIFFENER

Batch: *B 28542 ✓*

12.0

D3475041

DUMP OUTLET



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

DUMP OUTLET

Batch: *B 28544 ✓**05/04/250*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 32031

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

D34755

SCREEN



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Screen

Batch: B 28545 ✓ ✓

14.0

D34757

scoop outlet



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

scoop outlet

Batch: B30470 ✓ ✓

15.0

D34759

OUTLET GASKET



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

OUTLET GASKET

Batch: B 28546 ✓ ✓

16.0

D3478041

AIR INLET ADAPTER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

INLET ADAPTER

Batch: B28520 ✓ ✓

17.0

D34785

SCREEN



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SCREEN

batch: B28734 ✓ ✓

18.0

D34787

INLET GASKET



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

INLET GASKET

Batch: B28523 ✓ ✓

19.0

D34789

INLET SCOOP



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

INLET SCOOP

Batch: \_\_\_\_\_

Ship pkg  
of 4/24 7th

C/B 07/04/25

W/O:		WORK ORDER CHANGES					
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Seq. #:

Machine Or Operation:

Description :

20.0

D3481041

Shut off valve bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Shut off valve bracket

Batch: B28532 ✓ ✓

21.0

D34821

INLET INSULATION SOCK



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

INLET INSULATION SOCK

Batch: B26963 ✓ ✓

22.0

D34823

OUTLET INSULATION SOCK



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

OUTLET INSULATION SOCK

Batch: B26966 ✓ ✓

23.0

D34825

HOSE INSULATION



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

HOSE INSULATION

Batch: B26967 ✓ ✓

24.0

D34827

HOSE INSULATION



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

HOSE INSULATION

Batch: B26968 ✓ ✓

25.0

D34829

HOSE INSULATION



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

HOSE INSULATION

Batch: B26969 ✓ ✓

26.0

D348211

HOSE INSULATION



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

HOSE INSULATION

Batch: B26387 ✓ ✓

*Handwritten signature/initials*

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Job Number:



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Machine Or Operation:

Description :

27.0

D348213

HOSE INSULATION



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
HOSE INSULATION  
Batch: B31262 ✓

28.0

D34831

DUMP VALVE PLACARD



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
DUMP VALVE PLACARD B31263 ✓

29.0

D34833

SHUT-OFF VALVE PLACARD



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
SHUT-OFF VALVE PLACARD  
Batch: B31264 ✓

30.0

D34835

warning label



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
DUMP VALVE PLACARD  
Batch: B26471 ✓

31.0

31903

BLUE TERMINAL AMP



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)  
BLUE TERMINAL AMP  
Batch: M101053 ✓

32.0

AN33A

Bolt



Comment: Qty.: 20.0000 Each(s)/Unit Total : 20.0000 Each(s)  
Bolt M103641 (112) ✓ M103962 (90) ✓

33.0

AN35

BOLT



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)  
BOLT  
Batch: M100771 ✓

*[Handwritten signature]*  
10/25/250

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Job Number: 32031

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

34.0

AN9604L

washer



Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s)  
washer *M101389-✓*

35.0

AN9608

WASHER



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)  
WASHER (A/R)  
Batch: *M19356* QTY *10* ✓

36.0

AN96010L

Washer



Comment: Qty.: 20.0000 Each(s)/Unit Total : 20.0000 Each(s)  
Washer *M101340* ✓

37.0

CR322343

Cherry Rivet



Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s)  
Cherry Rivet  
Batch: *M12706* ✓

38.0

DCS549

TURN-TO-LOCK CONTROL



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
PUSH/PULL CONTROL  
Batch: *M104243* ✓

39.0

M227591169

16GA ELECTRICAL WIRE, 120" LONG



Comment: Qty.: 10.0000 ft(s)/Unit Total : 10.0000 ft(s)  
16GA ELECTRICAL WIRE, 120" LONG  
Batch: ~~*M10053*~~ *M100598* ✓

40.0

MS21083N08

NUT



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)  
Qty *10* (A/R) NUT  
Batch: *M100771* ✓

*CPA/04/250*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Job Number:



Seq. #:

Machine Or Operation:

Description :

41.0

MS21919DG3

CLAMP



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Qty 10 (A/R) CLAMP

Batch: 1100798 ✓

42.0

MS21919DG44

CLAMP



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

CLAMP

Batch: 1104256 ✓

43.0

MS21919DG48

CLAMP



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

CLAMP

Batch: 1100798 ✓

44.0

MS24166D1

RELAY



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

RELAY

Batch: 1102129 ✓

45.0

MS2524475

CIRCUIT BREAKER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

CIRCUIT BREAKER

Batch: 1101467 ✓

46.0

MS2524415

BREAKER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

BREAKER

Batch: 1101369 ✓

47.0

MS270390816

SCREW PAN HD



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Qty 10 (A/R) SCREW PAN HD

Batch: 1102171 ✓

*CPB/250*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 32031

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

48.0

MS3505822

SWITCH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SWITCH

Batch: M102171 ✓

49.0

NAS43DD316N

SPACER



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Qty: 10 (A/R) SPACER

Batch: M104311 ✓

50.0

NAS43DD348FC

Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Spacer

Batch: M101296 ✓

51.0

NAS679A3

NUT SELF LOCK



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

NUT SELF LOCK

Batch: M100651 ✓

52.0

QS20044S

CLAMP



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

CLAMP

Batch: M103338 ✓

53.0

QS20056S

CLAMP



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

CLAMP

Batch: M19487 ✓

54.0

SCEET11

SCEET



Comment: Qty.: 12.0000 f(s)/Unit Total : 12.0000 f(s)

SCEET

Batch: M102627 (11) ✓

M104256 (1) ✓ 5/5/04/25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 32031

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

55.0

SCEET12

HOSE 3" DIAMETER



Comment: Qty.: 11.0000 f(s)/Unit Total : 11.0000 f(s)

HOSE 3" DIAMETER

Batch: M10 4040 ✓✓

*Handwritten signature and date: 07/04/25*

56.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

*Handwritten: C 7/05/03 (1)*

*Handwritten: C 7/05/03 (1)*

57.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PACKAGE PER PPP

*Handwritten: REV B*

*Handwritten: C 7/5/03 (1)*

58.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*Handwritten: 07/05/03 (1)*

Job Completion



*Handwritten: U 07-0503*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

Date: Tuesday, 4/24/2007 2:46:58 PM  
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## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: REAR OVERHEAD PASSENGER MODIFICATION KIT
Job Number	: 32031A		
Estimate Number	: 12344		
P.O. Number	: N/A	Part Number	: D206746041
This Issue	: 4/24/2007 S.O. No. : N/A	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: N/A
Previous Run	: 31242A	Material	: N/A
Written By	:	Due Date	: 5/8/2007 Qty: 1 Um: Each
Checked & Approved By	: <u>07.04.24</u>		
Comment	: est rev A 06.03.22 New Issue EC		
	: est rev B 06.04.26 Updated picklist EC		
	: Est Rev:C 06-05-24 As Per Rev A JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile &amp; type labels per PPP D206-746-041 CHG 001

N/A

2.0	D3472041	CABIN HEAT OUTLET DEFLECTOR
-----	----------	-----------------------------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
2	D3472-041	Cabin Heat outlet	B32137 ✓

3.0	D34725	FLAT DOUBLER
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
2	D3472-5	Flat doubler	B31257 ✓

4.0	D3479041	INLET ADAPTER
-----	----------	---------------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
2	D3479-041	Inlet adapter	B31259 ✓

*[Handwritten signature]*  
 07/04/25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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## Process Sheet

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Drawing Name: REAR OVERHEAD PASSENGER MODIFICATION KIT

Job Number: 32031A

Part Number: D206746041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D3480041

Eyeball Inlet adapter



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description  
2 D3480-041 eyeball inlet adapter

batch

~~B31259~~

B32036 ✓ ✓

6.0

D3480043

Eyeball adapter



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description  
2 D3480-043 Eyeball adapter

batch

B31260 ✓ ✓

7.0

D34807

Gasket



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description  
2 D3480-7 Gasket

batch

B31261 ✓ ✓

8.0

99770094

FRESH AIR VENT



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description  
2 9977009-4 Bell eyeball

batch

M104263 ✓ ✓

9.0

AN34A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number Description  
8 AN3-4A Bolt

batch

M103287 ✓

*Handwritten signature/initials*

W/O:		WORK ORDER CHANGES					
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Job Number: 32031A

Part Number: D206746041

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

AN96010L

Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty	Part Number	Description
16	AN960-10L	Washer

batch

M101340 ✓

11.0

CR224842

RIVET



Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty	Part Number	Description
24	CR2248-4-2	Rivet

batch

M101334 ✓

12.0

HA000611

CARBON MONOXIDE INDICATOR



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

CARBON MONOXIDE INDICATOR

M101042 ✓ ✓

13.0

MS27039110

Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description
8	MS27039-1-10	Screw

batch

M118836 ✓ ✓

14.0

NAS1738B42

Blind Rivet



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty	Part Number	Description
12	NAS1738B4-2	Rivet

batch

M119347 ✓ ✓

15.0

NAS679A3

NUT SELF LOCK



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description
-----	-------------	-------------

batch

M100651 ✓05/16/25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Date: Tuesday, 4/24/2007 2:46:58 PM

User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REAR OVERHEAD PASSENGER MODIFICATION KIT

Job Number: 32031A

Part Number: D206746041

Job Number:



Seq. #:

Machine Or Operation:

Description :

8 NAS679A3 Lock nut

~~1700657~~

16.0

TY527M

TYRAPS



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number Description  
4 TY-527M Ty raps

batch

1719356 ✓

For 04/25/03

17.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

07/05/03

07/05/03 (1)

18.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-746-041

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

PPP B 32031

19.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/05/03

Job Completion



07-05-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 32031

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description:

13.0

D34755

SCREEN



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Screen

Batch: B 28545 ✓ ✓

14.0

D34757

scoop outlet



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

scoop outlet

Batch: B30470 ✓ ✓

15.0

D34759

OUTLET GASKET



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

OUTLET GASKET

Batch: B 28546 ✓ ✓

16.0

D3478041

AIR INLET ADAPTER



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

INLET ADAPTER

Batch: B28520 ✓ ✓

17.0

D34785

SCREEN



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

SCREEN

batch: B28734 ✓ ✓

18.0

D34787

INLET GASKET



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

INLET GASKET

Batch: B28523 ✓ ✓

19.0

D34789

INLET SCOOP



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

INLET SCOOP

Batch: 32133

Ship all of 11/24 7th

U 07-0504 C/B 7/14/25